

SOUTH PRODUCTION NOTES

February 6, 2015
11-7, 7-3 Shift Notes

BASF EMPLOYEES

13 Last Recordable
591 Last Lost Time

162 Days To RC Audit

Be sure to check weigh all bags off of the calciners and fill out the log sheet downstairs by the scale and attach "Packaged By" label with your initials.

#1 MED / Si-1624:

SI-1624- running. When running, stay about 6-8 bags ahead of Calciner.
For Midnight shift: Continue running
For Day shift: Continue running
Afternoon shift:

#1 RC / Si 1624:

Restarting lot 625 rescreens again. Calcined material should be pink. Keep an eye out for Dark pink and tan material. Remember to use auto sampler. NOTE: for the rescreens on Lot 625, no SA needed.
For Midnight Shift: Continue rescreens of lot 625 again. All rescreen bags are on floor in middle, or next to hopper
For Day shift: Continue rescreens of lot 625 again. All rescreen bags are on floor in middle, or next to hopper
Afternoon shift:

#2 MED line / Cu 0560:

Continue.
For Midnight shift: Continue as Cu 0559 available in powder room
For Day Shift: Continue as long as Cu 0559 available in powder room. When we are out, we will clean up for Cu 0860
Afternoon Shift:

#2 RC/ Cu 0560:

Continue as material available. Follow instructions for SA's and sampling. Use the auto-sampler, it is working now
For Midnight shift: Hold...building feed
For Day Shift: We may restart feed day shift...Rob will advise
Afternoon Shift:

Exhaust to F1

#3 MED/ D-0703:

Continue if we can!

For Midnight shift: Had issue with double batch late on day shift and cleaned up for late afternoon shift restart. Having issues with commands (powders would not drop from hopper in auto, then liquid pulled up by itself). Run batch if possible, however If still having problems, do not run.

For Day Shift: See above. If issues continue, do not run.

Afternoon Shift:

#3 RC / D-0703:

Calciner lit, is up to temp and feeding.

For Midnight shift: Continued.

For Day shift: continued

Afternoon Shift:

Exhaust to CTO- Watch suction

#4 RC / D-0222 KLP:

Will be rescreening Lot BOX 15 bags from 33-60. Beginning midnight shift, lower temps to around 200 degrees. When ready, begin feeding rescreens and remake all bags in order, starting with bag 33. The first 12-14 bags are lined up and ready, the rest are across from the Trimer.

NOTE: Auto sampler still not working maintenance to look at

For Midnight shift: Bring temps down to around 200 degrees, then start rescreens as instructed above

For Day Shift: Continue with midnight instructions

Afternoon Shift:

Exhaust to Trimer

#5 RC / Cu 0539:

Trying to restart. Be sure to get SA for every pallet- more material in docks.

For Midnight Shift: Trying to empty down the feed hopper and dust collector (the suction slide gate was too far open when restarted, a dn powder recycled back to DC and into hopper. Should be better now...continue if no issues.

Day shift: Continue

Afternoon shift:

Exhaust to 5 DC

#6 RC & Dryer / D-1781 next

Cleaning about done, need to add correct screens (see afternoon note below).

Do not slam HC-11 elevator inner cage door!

For Midnight shift: No change.

For Day Shift: NA, Elliot to do burner tuning early next week.

Afternoon shift:

Exhaust to Sly Scrubber

6 Tank /D-5253 empty

Empty. Drain looked at by Schirmer and Lucas- not fixed yet

Acid washed 1-1-15 – MT 1-2-15

For Midnight Shift: NA

For Day Shift: NA

Afternoon shift: NA

New Pfaudler / D-0222 (done?):

Hold...

Lucas looked at 7 tank actuated outlet valve and advised that a new actuator was on order.

For Midnight Shift: Hold.

For Day Shift: Hold, may schedule cleaning later Saturday or Sunday

Afternoon Shift:

7 Tank KLP solution empty:

Empty, will need cleaning

For Midnight Shift: Hold for cleaning instructions.

For Day Shift: Hold, may schedule cleaning this weekend

Afternoon shift:

Old Pfaudler / D-0257 done, D 1781 next?:

Clean as manpower permits.

For Midnight Shift: NA

For Day Shift: NA

Afternoon shift: NA

National Dryer: D-0222

Done with D 0222, shut down

For Midnight Shift: Shut down National Dryer

For Day shift: Hold

Afternoon Shift:

PK Blender Selexsorb:

Down until further review..

For Midnight Shift: On hold.

For Day shift: holding.

Afternoon shift:

Abbe Blender / 5206 Done

Done for a while. Area Cleaned

For Midnight shift: NA

For Day shift: NA

Afternoon shift: NA

Tower 3 / Cu 0860:

Hold, will advise.

For Midnight Shift: Hold.

For Day shift: holding

Afternoon shift:

Tower 6 / DPT 101:

Loading E 403 for DPT 101

For Midnight Shift: Should be loaded and starting up

For Day shift: Continue

Afternoon shift:

North Screener / Cu-0860:

Out of Cu 0860 material

For Midnight shift: Hold

For Day shift: Hold.

Afternoon shift:

South Screener / DPT-101:

DPT-101- Set up on 2-5-15

For Midnight shift: Hold

For Day shift: NA

Afternoon Shift:

#2662 (west) Pill Machine / AI-3917 T 3/16”:

Clutch wire repaired by maintenance.

For Midnight shift: Continue

For Day Shift: continue

Afternoon shift:

#2664 (east) Pill Machine / AI-3917 T 3/16”:

Back in place, start and continue when ready

For Midnight shift:

For Day Shift:

Afternoon shift:

TK #2 / V 2046/V 2010:

Running V2010 base

For Midnight shift: Continue with available bag(s)

For Day Shift: If out of feed, unload only. Grodecki will advise on Saturday what to do next (re-fires))

Afternoon shift:

TK #4 / Cu 2508:

Continue. Putting full size sagger on the bottom and the half sagger on top.

For Midnight shift: Continue. Scale is acting up again. W.O.W. (new scale coming)

For Day Shift: continue

Afternoon shift:

Harrop Kiln / Al 3921 next:

Ok to start. Sagers have been changed, temps are good.

For Midnight shift: Continue. As of 2-6-15 lot 61 and 62 not in pass. Grodecki will advise

For Day Shift: Continue. As of 2-6-15 lot 61 & 62 not in pass. Grodecki will advise

Afternoon shift:

Building 27 Belt Filter / 6081:

There are more 116 bags in bldg now. Need to put 500 gal in tank 2 and feed to the belt.

For Midnight shift: See prep instructions and continue. Advise GL Scoggins what was completed (put note on my desk)

For Day shift: Hold day shift, will schedule and advise as needed

Afternoon Shift:

Priorities:

- 1) #3 MED/#3RC/CTO
- 2) Tower 6 (DPT 101 raws arriving Friday evening at the warehouse dock)
- 3) #1 Line/#1RC
- 4) #2 Line/#2RC
- 5) #5 RC
- 6) Horne Tableting Machines
- 7) South PK (Selexsorb/Al Pill Mix)
- 8) #4 Tunnel Kiln
- 9) #1 Tunnel Kiln
- 10) Harrop Kiln
- 11) West Pfaudler/National Dryer/#4 RC/Trimer